# Characterization of a New SO<sub>4</sub><sup>2-</sup>-Stabilized Phase of BaCO<sub>3</sub>

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The structure and composition of a new SO<sub>4</sub><sup>2-</sup>-stabilized phase of barium carbonate,  $\delta$ -BaCO<sub>3</sub>, have been characterized. Fine crystalline powder of  $\delta$ -BaCO<sub>3</sub> was prepared from BaCO<sub>3</sub> with a few mole% of BaSO<sub>4</sub> by heating at above 820°C and quenching into liquid nitrogen. The SO<sub>4</sub><sup>2-</sup>-stabilized  $\delta$ -BaCO<sub>3</sub> has the chemical composition Ba(CO<sub>3</sub>)<sub>1-x</sub>(SO<sub>4</sub>)<sub>x</sub> with x ranging from 0 to 0.1 and is gradually decomposed into aragonite-type  $\gamma$ -BaCO<sub>3</sub> and BaSO<sub>4</sub> in the presence of water at room temperature. The Xray powder pattern of the substance was interpreted with the use of an automatic indexing computer program. The crystal data for  $\delta$ -Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub> are monoclinic, P2<sub>1</sub>/m, a = 6.913(3), b = 5.295(1), c = 4.545(1) Å,  $\beta$  = 107.89(3)°, Z = 2, D<sub>x</sub> = 4.21 g/cm<sup>3</sup>. A proposed structural model for  $\delta$ -BaCO<sub>3</sub> in this paper has a close relation to a high-pressure metastable structure of calcium carbonate, CaCO<sub>3</sub>(II). © 1987 Academic Press, Inc.

#### **1. Introduction**

It is well known that BaCO<sub>3</sub> has three kinds of polymorphs,  $\gamma$ -phase with aragonite structure,  $\alpha$ -phase with calcite structure, and  $\beta$ -phase with a cubic structure (1). The thermal stability of the three phases is

 $\gamma$ -phase  $\stackrel{820^\circ C}{\longleftrightarrow} \alpha$ -phase  $\stackrel{960^\circ C}{\longleftrightarrow} \beta$ -phase

Among these three phases,  $\alpha$ - and  $\beta$ -phase are unquenchable and cannot be obtained at room temperature even if they are quenched into liquid nitrogen. Only  $\gamma$ phase is stable at room temperature.

One of the authors (T.S.) has found a new metastable crystalline phase of  $BaCO_3$ , 0022-4596/87 \$3.00 24

Copyright © 1987 by Academic Press, Inc. All rights of reproduction in any form reserved. named  $\delta$ -phase, obtained by heating a mixture of  $\gamma$ -BaCO<sub>3</sub> and a few mole% of sulfate or chromate (such as BaSO<sub>4</sub> or SrCrO<sub>4</sub>) near the  $\gamma$ - $\alpha$  phase transition temperature and quenching into liquid nitrogen (2, 3). The new  $\delta$ -phase changes easily to  $\gamma$ -phase by reaction with water or by reheating to about 700°C in air. The structural stability of  $\delta$ -phase is considered to be caused by a partial anion substitution of CO<sub>3</sub><sup>-</sup> in the host lattice by SO<sub>4</sub><sup>2-</sup> or CrO<sub>4</sub><sup>2-</sup> with larger ionic size, in the following way:

$$(1 - x)BaCO_3 + xBaSO_4 \rightarrow Ba(CO_3)_{1-x}(SO_4)_x. \quad (1)$$

This paper describes the chemical analysis of the  $SO_4^{2-}$  solubility limit in Eq. (1) and

the crystal structure analysis by an X-ray powder diffraction method.

# 2. Experimental

#### 2.1. Sample Preparation

BaCO<sub>3</sub> (Rare Metallic Co., Japan, 99.99% purity) and BaSO<sub>4</sub> (Merck's reagent) were weighed to desired compositions and mixed homogeneously for 1 hr with an agate mortar and pestle. The mixed powder was heated at 820°C for 30 min and rapidly quenched into liquid nitrogen.

# 2.2. Chemical Analysis

The  $SO_4^{2-}$ -stabilized  $\delta$ -phase is decomposed into BaSO<sub>4</sub> and BaCO<sub>3</sub> in the presence of water as follows:

$$\delta - \operatorname{Ba}(\operatorname{CO}_3)_{1-x}(\operatorname{SO}_4)_x \xrightarrow{\operatorname{H}_2 \circ} (1-x)\gamma - \operatorname{BaCO}_3 + x \operatorname{BaSO}_4.$$
(2)

Among the products,  $\gamma$ -BaCO<sub>3</sub> dissolves into dilute acid solution while BaSO<sub>4</sub> is generally insoluble and forms extremely fine particles (60 nm) (3). These fine  $BaSO_4$  particles become soluble when a strong acidic cation exchange resin coexists in solution. Thus, the amount of BaSO<sub>4</sub> in  $\delta$ -phase was analyzed by the following procedure: (1) The calcined sample (100-150 mg) and 4.0 g of H-resin (Dowex 50W-X4) were suspended together in 3 ml of 1 M HCl aq. solution. (2) The suspension was filtered and the residue washed with 450 ml of distilled water. (3) The filtrate was adjusted to 500 ml in a volumetric flask with water. (4) The amount of  $SO_4^{2-}$  in the filtrate was measured using ion chromatography (Dionex Model 10).

The calcined specimen contains unreacted BaSO<sub>4</sub> particles in addition to fine  $\delta$ particles when the starting amount of BaSO<sub>4</sub> exceeds the solubility limit in Eq. (1). These unreacted BaSO<sub>4</sub> particles became so large (400 nm) (3) during the calcination that their solubility in the acidic suspension with H-resin was negligible in comparison with that of the fine BaSO<sub>4</sub> formed by Eq. (2). Thus, the presence of the unreacted BaSO<sub>4</sub> presented little problem to the chemical analysis of the SO<sub>4</sub><sup>2-</sup> concentration in  $\delta$ -phase.

## 2.3. Crystal Structure Analysis

Powder X-ray diffraction data of δ-Ba- $(CO_3)_{0.9}(SO_4)_{0.1}$  were obtained by a diffractometer (Philips PW1700) with graphite monochromated  $CuK_{\alpha}$  radiation. Step scanning technique was employed with a step size of 0.02° and a fixed counting time of 10 sec in the  $2\theta$  range 4°-100°. Peak positions were calculated by the digital filter method (4). Correction for the systematic angular error was carried out using Si powder as the external standard. Visser's indexing program (5), which is based on Ito's method (6) applicable to all crystal systems, was used to find the unit cell of  $\delta$ -phase. After eliminating several weak peaks assigned to the  $\gamma$ -phase, the remaining 31 peaks in the range 4-57° were used as the input data of the program. All peaks were indexed with a monoclinic cell, resulting in a figure of merit (FOM) of 32.8. The FOM is defined as  $Q_{obs}(20)/[2 \times \Delta Q \times N]$ , where  $Q_{obs}(n)$  is  $d^* \times 10^4$  of the *n*th line,  $\Delta Q$  is the mean difference between  $Q_{obs}$  and  $Q_{calc}$ , and N is the number of possible lines in the measured angular range (7). The FOM value obtained in the calculation indicates that the monoclinic unit cell is acceptable. The lattice constants were refined with a leastsquares procedure using RLC3 in the UN-ICS program system (8). Peaks corresponding to 0k0 reflections with k = oddwere systematically absent. Thus, the space group of  $\delta$ -phase was limited to centrosymmetric  $P2_1/m$  and noncentrosymmetric P2<sub>1</sub>, assuming monoclinic symmetry. Comparing the unit cell volume of  $\delta$ -phase to that of  $\gamma$ -phase, it was found that the former contained two BaCO<sub>3</sub> molecules in a unit cell.

The structure factors and the subsequent powder diffraction intensities were calculated using the program POWD10(9) on the basis of a structural model of  $\delta$ -phase described later. The contribution of  $SO_4^{2-}$  was not included for the structure factor calculation, since the site occupancy of  $SO_4^{2-}$  is only 10% and the X-ray scattering powers of  $SO_4^{2-}$  and  $CO_3^{2-}$  are regarded as almost the same in comparison with that of  $Ba^{2+}$  in the first approximation. Isotropic temperature factors B, expressed in terms of ex $p(-B(\sin \theta/\lambda)^2)$ , were assumed as 1.0 for Ba and O atoms and 0.5 for C. Atomic scattering factors for Ba, C, and O atoms and the dispersion correction factors for Ba atom were taken from "International Tables for X-Ray Crystallography" (10).

# 3. Results and Discussion

#### 3.1. Chemical Composition

Figure 1 shows the relation between the amount of  $BaSO_4$  substituted in the  $\delta$  lattice and that added in the starting mixture. All  $BaSO_4$  added in the range of 0–10 mole% can be perfectly exchanged with  $BaCO_3$ , but for more than 10 mole%, unreacted



FIG. 1. Plots of BaSO<sub>4</sub> solubility (exchanged BaSO<sub>4</sub>/ added BaSO<sub>4</sub>) (%) against added BaSO<sub>4</sub> (mole%).

TABLE I Crystal Data for  $\delta$ -Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub>

Crystal system	Monoclinic
Space group	$P2_1/m$
Cell dimensions	a = 6.913(3) Å
	b = 5.295(1)  Å
	c = 4.545(1)  Å
	$\beta = 107.89(3)^{\circ}$
Ζ	2
D <sub>r</sub>	4.21 g/cm <sup>3</sup>

BaSO<sub>4</sub> was found. Therefore, the maximum amount of substituted BaSO<sub>4</sub> is considered to be 10 mole%, that is, Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub>.

#### 3.2. Crystal Structure

Crystal data for  $\delta$ -Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub> are given in Table I. A typical X-ray diffraction pattern of the substance is given in Fig. 2. The crystal data for selected polymorphs of BaCO<sub>3</sub> and CaCO<sub>3</sub> are given in Table II for comparison. The structure of  $\delta$ -BaCO<sub>3</sub> is closely related to that of  $CaCO_3(II)$  (11), a high-pressure metastable phase of calcium carbonate. The  $\beta$  angles of  $\delta$ -BaCO<sub>3</sub> and CaCO<sub>3</sub>(II) are the same within a standard deviation. The a, b, and c axes of  $\delta$ -BaCO<sub>3</sub> essentially correspond to a, b, and c/2 of CaCO<sub>3</sub>(II), respectively, though their lengths are slightly different because of the size effect of cations with different ionic radii. If we assume the positional disorder of  $CO_3^{2-}$  group, the structure of  $\delta$ -BaCO<sub>3</sub> can be derived from that of CaCO<sub>3</sub>(II) as illustrated in Fig. 3. By shifting the Ca and C atoms to place them on the plane y = 0.25and 0.75 and arranging the  $CO_3^{2-}$  groups in the disordered state as shown in the figure, the c-glide plane in the CaCO<sub>3</sub>(II) structure becomes the mirror plane at y = 0.25 and 0.75 and the c axis becomes halved. Accordingly, the space group of the structure changes from  $P2_1/c$  to  $P2_1/m$ , which corresponds to one of the two possible space groups of  $\delta$ -BaCO<sub>3</sub> determined by the powder X-ray analysis. The positional parame-



FIG. 2. Powder X-ray diffraction pattern (Cu $K_{\alpha}$ ) of  $\delta$ -Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub>.

ters of atoms for the proposed structural model are listed in Table III. Observed and calculated peak intensities and interplanar spacings of  $\delta$ -Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub> are given in Table IV. Peak intensities calculated on the proposed model agreed well with the observed ones except for a few. Thus, the model is considered to be basically correct.

The structure of  $\alpha$ -BaCO<sub>3</sub> at above 820°C has the halved c axis and the space group

Crystal system	BaCO <sub>3</sub>	CaCO <sub>3</sub>	
Cubic	$\beta - BaCO_{3}^{a}$ $a = 6.96 \text{ Å} (960^{\circ}\text{C})$	_	
	Z = 4. Fm3m		
Rhombohedral	$\alpha$ -BaCO <sub>3</sub> <sup>a</sup>	Calcite <sup>b</sup>	
	$a = 5.205, c = 10.55 \text{ Å} (830^{\circ}\text{C})$	a = 4.990, c = 17.002 Å	
	$Z = 3, R\overline{3}m$	$Z = 6, R\overline{3}c$	
Orthorhombic	$\gamma$ -BaCO <sub>3</sub> <sup>c</sup> (witherite)	Aragonite <sup>b</sup>	
	a = 5.314, b = 8.904, c = 6.430 Å	a = 4.94, b = 7.94, c = 5.72 Å	
	Z = 4, Pmcn	Z = 4, Pmcn	
Monoclinic	δ-BaCO <sub>3</sub> <sup>d</sup>	CaCO <sub>3</sub> (II) <sup>e</sup>	
	a = 6.913, b = 5.295, c = 4.545 Å	a = 6.334, b = 4.984, c = 8.033 Å	
	$\beta = 107.89^{\circ}$	$\beta = 107.9^{\circ}$	
	$Z=2, P2_1/m$	$Z = 4, P2_1/c$	

TABLE II Crystal Data for Selected Barium and Calcium Carbonates

<sup>a</sup> From Lander (1).

<sup>b</sup> From Megaw (12).

<sup>c</sup> From Swanson and Fuyat (13).

<sup>d</sup> Present study.

<sup>e</sup> From Merrill and Bassett (11).



FIG. 3. The crystal structure of (a) CaCO<sub>3</sub>(II) (Merrill and Bassett, 11) and the proposed model of (b)  $\delta$ -BaCO<sub>3</sub> viewed along the *b* axis. Large, medium, and small circles represent oxygen, calcium (or barium), and carbon atoms, respectively.

 $R\overline{3}m$  in comparison with the normal  $R\overline{3}c$ calcite-type structure, which has been ascribed to the free rotation of  $CO_3^{2-}$  group around their triad axes (14). Thus, the structural change from  $\alpha$ - to  $\delta$ -phase can be described by assuming that the free rotation of  $CO_3^{2-}$  group is suddenly frozen in on quick cooling and that the resultant positional disorder of  $CO_3^{2-}$  group is introduced in the low-temperature form. In conclusion, it is strongly suggested that the metastable  $\delta$ -phase quenched from  $\alpha$ -BaCO<sub>3</sub> at high temperatures has a structure closely related to that of the high-pressure metastable Ca- $CO_3(II)$  except that the  $CO_3^{2-}$  groups are in a disordered state.

TABLE III Positional Parameters for 8-BaCO3 Structural Model

Atom	Multiplicity <sup>a</sup>	x	у	z
Ba	0.5	0.234	0.75	0.934
С	0.5	0.260	0.25	0.508
O(1)	0.5	0.380	0.156	0.774
O(2)	0.5	0.134	0.088	0.262
O(3)	0.5	0.221	0.490	0.434

<sup>*a*</sup> Symmetry operations:  $x, y, z; \bar{x}, \frac{1}{2} + y, \bar{z}; \bar{x}, \bar{y}, \bar{z}; x, \frac{1}{2} - y, z$ .

ηκι	$a_{\rm obs}$	$a_{\rm calc}$	lobs	I calc
10 0	6.5559	6.5785	3	2
001	4.3168	4.3254	18	35
10-1	4.2554	4.2653	24	26
110	4.1169	4.1247	70	73
011	3.3462	3.3497		10
11-1		3.3216	fiou	100
200	3.2838	3.2893	50	52
10 1	3.1907	3.1920	5	5
20-1	3.1180	3.1205	7	8
210	2.7926	2.7940	5	3
11 1	2.7339	2.7337	3	31
21-1	2.6862	2.6883	24	2
020	2.6446	2.6473	23	18
120	2.4553	2.4559	<1	<1
10-2	2.2716	2.2720	17	8
021	2.2543	2.2580	]	24
30-1		2.2551	<u> </u>	<1
303	2.1932	2.1928	2	2
002	2.1633	2.1627	4	4
21 1	2.1107	2.1095	20	8
11-2	2.0878	2.0879	6	13
31-1	2.0756	2.0747	12	29
220	2.0615	2.0623	13	18
121	2.0373	2.0377	13	8
22-1	2.0197	2.0187	20	20
012	2.0013	2.0021	8	9
21-2	1.9767	1.9782	12	7
102	1.8888	1.8895	2	7
30-2	1.8507	1.8499	7	2
112	1.7796	1.7796	1	5
12-2	1.7232	1.7241	) 0	4
40-1		1.7231	۶ y	4
130	1.7038	1.7046	11	12
022	1.6761	1.6748	2	5
311	1.6620	1.6624	1.	6
22-2		1.6608	j i	6
031	1.6348	1.6341	] 7	1
13-1		1.6301	∫ ′	8
202	1.5949	1.5960	2	2
410	1.5708	1.5706	1	1

#### TABLE IV

Observed and Calculated Interplanar Spacings and Intensities of the X-Ray Diffraction Pattern of  $\delta$ -Ba(CO<sub>3</sub>)<sub>0.9</sub>(SO<sub>4</sub>)<sub>0.1</sub>

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